Dart Aerospace Ltd.

Date: Thursday, 16/10/2008 3:49:49 PM
User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: 212 DETAIL PARTS
Job Number	: 42693		
Estimate Number	: 13228		
P.O. Number	:	**Part Number**	: D2127251195
This Issue	: 16/10/2008 **S.O. No.** :	**Drawing Number**	: D212-725-1
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: / / **Type** : PURCHASED PARTS	**Drawing Revision**	:
Previous Run	: 42691	**Material**	: N/A
Written By	:	**Due Date**	: 23/10/2008 **Qty:** 1 **Um:** Each
Checked & Approved By	: JCD 08.10.16		
Comment	:		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING

Comment: PURCHASING
Issue P/O: 7396 to Eagle Copters
"Assembly of D212-725-1-195 with Dart IPP D212-725-1-195"
Send a copy of this IPP

OCT 29 2008

Seq. #:	Machine Or Operation:	Description :
2.0	D2127251195	Bracket Firewall Ful Shut

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
BRACKET FIREWALL FULL SHUT

Seq. #:	Machine Or Operation:	Description :
3.0	OUTSIDE SERVICE	OUTSIDE SERVICES

Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE
Pick:Qty Part Number Description Batch
1 D212-725-1-195 BRACKET W/O 45211

OCT 29 2008

Attach serviceable tags

2- EAGLE
Fabricate/Pick the following parts in accordance with:
D212-725-1-195 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Form: rprocess

Date: Thursday, 16/10/2008 3:49:49 PM
User: Julie Dawson

Process Sheet

Customer:	CU-DAR001 Dart Helicopters Services	**Drawing Name:** 212 DETAIL PARTS	
Job Number:	42693	**Part Number:** D21272[illegible]1195	
Job Number:			
Seq. #:	**Machine Or Operation:**	**Description**	
4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	[signature]
Comment:	Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle		OCT 29 2008
5.0	QC5	INSPECT WORK TO CURRENT STEP	[signature]
Comment:	INSPECT WORK TO CURRENT STEP		OCT 29 2008
6.0	PACKAGING 1	PACKAGING RESOURCE #1	N/A [signature]
Comment:	PACKAGING RESOURCE #1 Identify and Stock Location:_______		OCT 29 2008
7.0	QC21	FINAL INSPECTION/W/O RELEASE	08/11/04 [signature]
Comment:	FINAL INSPECTION/W/O RELEASE		
Job Completion			11.08.11.04

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 45211 Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - **DO NOT DESTROY.**

Squawk: 1.56

Discrepancy:
Fabricate D212-725-1-191, Shim for Dart Aerospace.

Resolution:
D212-725-1-191, Shim fabricated IAW D212-725-1 Dwg Pg. 60. Material 2024 T3 .063 Batch No. 2511

1.56 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.57

Discrepancy:
Fabricate D212-725-1-195, Bracket Firewall Fuel Shut for Dart Aerospace.

Resolution:
D212-725-1-195, Bracket Firewall Fuel Shut fabricated IAW D212-725-1 Dwg Pg. 65. Material 2024 T3 .025 Batch No. 0355.

1.57 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.58

Discrepancy:
Fabricate D212-725-1-197, Cowl Braket for Dart Aerospace.

Resolution:
D212-725-1-197, Cowl Bracket fabricated IAW D212-725-1 Dwg Pg. 66. Material 2024 T3 .063 Batch No. 2511

1.58 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.59

Discrepancy:
Fabricate D212-725-1-211, Fairlead Doubler for Dart Aerospace.

Resolution:
D212-725-1-211, Fairlead Doubler fabricated IAW D212-725-1-Dwg. Pg 72. Material used 2024 T3 .032 Batch No. 0617.

1.59 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.60

Discrepancy:
Fabricate D212-725-1-215, Shield Tail Pipe for Dart Aerospace.

Resolution:
D212-725-1-215, Shield Tail Pipe fabricated IAW D212-725-1 Dwg Pg. 75. Material AMS 321 .020 Batch No. 2828.

1.60 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 10/28/2008

Date: Thursday, 16/10/2008 3:49:49 PM
User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: 212 DETAIL PARTS
Job Number	: 42693		
Estimate Number	: 13228		
P.O. Number	:	**Part Number**	: D2127251195
This Issue	: 16/10/2008 **S.O. No.** :	**Drawing Number**	: D212-725-1
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: / / **Type** : PURCHASED PARTS	**Drawing Revision**	:
Previous Run	: 42691	**Material**	: N/A
Written By	:	**Due Date**	: 23/10/2008 **Qty:** 1 **Um:** Each
Checked & Approved By	: JUD 08.10.16		
Comment	:		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING

Comment: PURCHASING
Issue P/O: 7396 to Eagle Copters CL 08/10/20
"Assembly of D212-725-1-195 with Dart IPP D212-725-1-195"
Send a copy of this IPP

Seq. #:	Machine Or Operation:	Description :
2.0	D2127251195	Bracket Firewall Ful Shut

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
BRACKET FIREWALL FULL SHUT

Seq. #:	Machine Or Operation:	Description :
3.0	OUTSIDE SERVICE	OUTSIDE SERVICES

Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE
Pick:Qty Part Number Description Batch
1 D212-725-1-195 BRACKET____________
Attach serviceable tags

2- EAGLE
Fabricate/Pick the following parts in accordance with:
D212-725-1-195 REV. ________

Material Certification / Proof of Traceability / Certificate of Conformity required

Form: rprocess

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ____________________ **PAR #:** _______ **Fault Category:** __________________ **NCR:** Yes No **DQA:** _____ **Date:** _________

Resolution: ____________________ **Disposition:** ____________________ **QA: N/C Closed:** __________ **Date:** _________

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42693

Part Number: D2127251195

Job Number:

Seq. #:	Machine Or Operation:	Description :
4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS
Send this W/O back to DartKit to be stocked at Eagle

Seq. #:	Machine Or Operation:	Description :
5.0	QC5	INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

Seq. #:	Machine Or Operation:	Description :
6.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location:_______

Seq. #:	Machine Or Operation:	Description :
7.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ________________ PAR #: _______ Fault Category: ________________ NCR: Yes No DQA: _____ Date: _________

Resolution: ________________ Disposition: ________________ QA: N/C Closed: __________ Date: _________

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
			Corrective Action Section B					
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector

NOTE: Date & initial all entries

Dart Aerospace Ltd.

Date: Thursday, 16/10/2008 3:49:49 PM
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Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 42693
Estimate Number : 13228
P.O. Number :
This Issue : 16/10/2008 **S.O. No.** :
Prsht Rev. : NC
First Issue : / / **Type** : PURCHASED PARTS
Previous Run : 42691
Written By :
Checked & Approved By : JW 08.10.16
Comment :

Drawing Name : 212 DETAIL PARTS
Part Number : D2127251195
Drawing Number : D212-725-1
Project Number : N/A
Drawing Revision :
Material : N/A
Due Date : 23/10/2008 **Qty:** 1 **Um:** Each

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
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Comment: PURCHASING
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OCT 29 2008

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2.0	D2127251195	Bracket Firewall Ful Shut

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
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Seq. #:	Machine Or Operation:	Description :
3.0	OUTSIDE SERVICE	OUTSIDE SERVICES

Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE
Pick:Qty Part Number Description Batch
1 D212-725-1-195 BRACKET W/O 45211
Attach serviceable tags

OCT 29 2008

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Fabricate/Pick the following parts in accordance with:
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Form: rprocess

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Job Number:	42693	**Part Number:** D212728 1195
Job Number:		

Seq. #:	**Machine Or Operation:**	**Description**	
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Comment:	Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle		OCT 29 2008
5.0	QC5	INSPECT WORK TO CURRENT STEP	AB
Comment:	INSPECT WORK TO CURRENT STEP		OCT 29 2008
6.0	PACKAGING 1	PACKAGING RESOURCE #1	N/A AB
Comment:	PACKAGING RESOURCE #1 Identify and Stock Location:_______		OCT 29 2008
7.0	QC21	FINAL INSPECTION/W/O RELEASE	
Comment:	FINAL INSPECTION/W/O RELEASE		

Job Completion

Eagle Copters Maintenance Ltd

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